



# K10 Rapid



A flexible, fast drying, Class III waterproofing membrane



## FEATURES & BENEFITS

- Fast Drying
- Water based polyurethane
- Ideal for cooler climates
- Non-toxic

## PACKAGING

Available in a 5L or 15L pail

## WHERE TO USE

### Surfaces

Most common substrates; concrete, cement renders, screed, lightweight blocks, prepared metal surfaces, building boards approved for wet areas, such as compressed fibre cement sheeting.

### Areas

Suitable for interior and exterior applications. Commercial and domestic walls and floors including wet areas such as showers, bathrooms, terraces, balconies, roofs walkways prior to tiling, using Davco cement based adhesives. Also suitable for confined areas, as Davco K10 Rapid is water based and solvent free.

## PRODUCT INFORMATION

### AS ISO 13007 Classification

AS/NZS 4858: Class III membrane

### VOC Content

Low VOC - 40g/L (SCAQMD method 304-91)

### Coverage

**Wet areas** 2 coats required

Each coat should achieve 0.6mm dry film thickness. Apply at the rate of 1L/m<sup>2</sup> (two normal coats). A 15L pail will cover 15m<sup>2</sup> per coat

**Balconies / patios – covered external areas** 2 heavy coats required

Each coat should achieve 0.8mm dry film thickness. Apply at a rate of 1.25L/m<sup>2</sup> (two heavy coats). A 15L pail will cover 12m<sup>2</sup> per coat

### Drying Time

2-3 hours at 22°C





## DIRECTIONS FOR USE

- A test area should be undertaken to ensure suitability

## SURFACE PREPARATION

- All surfaces must be installed according to manufacturer's instructions and relevant Australian Standard(s) and be structurally sound, dry, clean and free from movement, oil, grease, wax, curing compounds, release agents and any other loose or contaminating material
- Prior to application, remove all sharp protrusions, which may pierce the membrane
- Any voids, potholes in the substrate must be appropriately filled up with a high strength mortar

### Concrete

- All new concrete slabs must have a wood float finish and be allowed to cure for at least 6 weeks
- Old concrete must be cleaned with a strong commercial grade detergent or degreaser. Residue must then be thoroughly washed off with clean water. Allow the surface to dry for at least 24 hours
- If the concrete (new or old) has a steel trowel or power float finish, it must be mechanically abraded to expose the aggregate. Signs of laitance must be removed

### Render

- New rendered surfaces must have a wood float finish and be allowed to cure for at least 7 days

### Lightweight Blocks

- Prime the surface with 2 coats of Davco Ultraprime

### Metal Surfaces

- All metal surfaces must be totally free of rust
- Prime metal surfaces with a suitable etching primer

## Cracks / Joints - NOT subject to movement

- Small hairline cracks, up to 1mm wide, may be filled by the first application of K10 Rapid
- For cracks / joints wider than 1mm, a joint filler should be applied along the length of the crack prior to the application of K10 Rapid or Davco K5 Bond Breaker

## Cracks / Joints - subject to movement

- All cracks / joints, irrespective of their width, must be filled firstly with K5 bond breaker. Then 50mm wide polyethylene / polypropylene tape should be placed over the crack, ensuring it adheres to the surface.

## Building Boards

- Standard wall / floor building boards must be primed with Davco PrimeX and firmly fixed in accordance with manufacturer's instructions and appropriate Australian Standards. Such boards include plasterboard, fibre cement sheeting, marine grade ply and wet area composition board. Check with manufacturer of other building boards for their suitability
- Screw or nail heads must be sealed with either epoxy or K5 Bond Breaker
- All sheeting joints need to be covered with 50mm wide polyethylene / polypropylene tape

## Falls to Drain

- In all wet areas, it is important that falls be provided to the drain outlet. The slope of this fall should be 1:80 – which equates to a 12.5mm fall over 1m. For wet areas, balconies and rooftops, if the existing substrate does not provide the necessary falls, a sand / cement screed needs to be created. Once the screed is in place and has cured adequately apply the membrane as per instructions below. Contact Sika Australia for more information on an appropriate screed mix should this be required
- For balconies and rooftops, the slope of this fall should be 1:100 – which equates to a 10mm fall over 1m. If the existing substrate does not provide the necessary fall, a sand / cement screed needs to be created. Once the screed is in place and has cured adequately, apply the membrane as per instructions below. Contact Sika Australia for more information on an appropriate screed mix should this be required

## APPLICATION

### Concrete Surfaces

- This can be primed with Ultraprime or PrimeX. Allow the primer to dry before application of the membrane

### Timber Surfaces

- This applies to solid timber floors, ply and particle board flooring. Prime the surface with Ultraprime. Allow the primer to dry before application of the membrane

## Compressed Fibre Cement

- This should be primed using PrimeX. Allow the primer to dry before application of the membrane. Refer to the PrimeX Technical Data Sheet for instructions

## Bond Breaker - Abelrod

- When using Abelrod gap filler as a bond breaker, prime the surface first as per instructions. Allow to dry
- Place Abelrod gap filler along all wall / floor and wall / wall junctions and secure into place with polyethylene / polypropylene tape
- When using either K5 Bond Breaker apply the bead into the corner and smooth out to form a 12mm cove in the corner
- Allow to cure for 24 hours before subsequent application of membrane

## General Application

- Use a thick brush or a short nap roller to apply the first coat of K10 Rapid on the area to be waterproofed
- Allow the first coat to dry for approximately 1-2 hours before applying the 2nd coat at 90° to the first coat. Ensure there are no pinholes or air bubbles on the membrane surface
- Apply a third coat only if necessary or required to do so
- Allow the final coat to dry for at least 6 hours before tiling (according to temperature conditions). This gives an overall drying time of 6-8 hours for the full application.

**Note:** The lower the temperature, the slower the drying time of the membrane

## Drain Application

- The drainage flange should ideally be recessed into the substrate and a bead of K5 Bond Breaker sealant placed around the circumference. The drainage flange should be lightly sanded before priming with plumbers primer
- Apply the first coat of K10 Rapid in and around the drain and allow to dry for approximately 1-2 hours at 20°C
- Apply a second coat in and around the drain ensuring no pinholes or air bubbles are present on the membrane surface. If necessary apply a third coat

## Ponding

- If pond testing is required, ensure the membrane is allowed to cure for a minimum of 72 hours before pond testing

## Clean-up & Return to Service

- Tools and excess K10 Rapid can be cleaned up with water while it is still wet

## PRECAUTIONS

### Safety

- SDS is available from [www.davcoaustralia.com.au](http://www.davcoaustralia.com.au)
- It is recommended that applicators wear PVC or similar gloves and safety goggles while handling this product.
- Keep out of reach of children. If eye contact occurs, rinse with cool water
- If ingested, seek immediate medical assistance

### General

- Do not apply in temperatures above 35°C or below 5°C
- Do not allow the product to freeze
- Delay external applications when inclement weather is imminent
- Do not thin the liquid, it is supplied ready for use
- K10 Rapid is not recommended for use in areas of permanent water immersion like swimming pools, spas etc.
- Do not use where negative hydrostatic pressure is evident (i.e. rising damp), as it affects the bond of K10 Rapid. Contact Sika Australia for product recommendation in areas where negative hydrostatic pressure exists

### Specific

- For other uses not mentioned in these instructions, please contact Sika Australia

## TECHNICAL DATA

TECHNICAL DATA	K10 RAPID
Appearance	Yellow liquid
Coverage 15L pail	
– <b>Wet areas</b> 2 normal coats required applied at a rate of 1L/m <sup>2</sup> per coat	15m <sup>2</sup>
– <b>Balconies / patios</b> 2 heavy coats required applied at a rate of 1.25L/m <sup>2</sup> per coat	12m <sup>2</sup>
– <b>Rooftops / exposed external areas</b> 3 heavy coats required applied at a rate of 1.5L/m <sup>2</sup> per coat	9.75m <sup>2</sup>
Elongation	350%
Tensile strength	1.8MPa
Drying time	2-3 hours
Shelf life when stored unopened in elevated, cool, dry location	12 months

All measurements are taken at 22°C and 50% relative humidity. Specifications vary according to site conditions and should be taken as a guide only.



Davco products manufactured in Australia are produced in accordance with quality management systems certified as complying with AS/NZS ISO 9001:2008.

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Quality  
ISO 9001

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### Sika Australia Pty Ltd

55 Elizabeth Street, Wetherill Park NSW 2164 | 1300 22 33 48 | [aus.sika.com](http://aus.sika.com)

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