



# Mapelastastic Smart



GREEN INNOVATION

**Two-component, high-flexibility cementitious mortar (with crack-bridging capacity up to 2 mm) applied by trowel or roller for waterproofing balconies, terraces, bathrooms and swimming pools**

## WHERE TO USE

**Mapelastastic Smart** is used to protect concrete structures, renders with hairline cracks and cementitious surfaces in general which, being subject to vibrations, may suffer from cracking, and for waterproofing hydraulic projects such as channels, faces of dams and swimming pools, basins, storage tanks, balconies and terraces.

Particularly suitable for waterproofing irregular surfaces.

## Some application examples

- Waterproofing hydraulic channels, faces of dams and basins.
- Waterproofing bathrooms, showers, balconies, terraces, swimming pools etc. before laying ceramic tiles.
- Waterproofing plasterboard, render or cementitious surfaces, lightweight cement blocks and marine-grade plywood.
- Flexible protection layer of new concrete structures or repaired structures subject to minor deformation under load.
- Protection of cementitious renders or concrete with cracks due to shrinkage, minor movement caused by thermal gradients or dynamic stresses due to the passage of vehicles, against infiltration of water and aggressive elements from the atmosphere.
- Protection of concrete pillars and beams and road and railway viaducts repaired with products from the **Mapegrout** or **Planitop** ranges against the penetration of carbon dioxide.

- Protection of structures with an inadequate layer of concrete over the reinforcement rods against the penetration of aggressive elements.
- Protection of concrete surfaces which may come into contact with sea water, de-icing salts, such as sodium or calcium chloride, and sulphates.

## ADVANTAGES

- High performance: a 2 mm thick film can cover cracks up to 2 mm wide.
- Excellent mechanical characteristics thanks to the use of **Mapetex Sel** reinforcement.
- CE-certified product in compliance with EN 1504-2 and EN 14891.
- Excellent elongation at failure (120%).
- Fluid consistency for easy application.
- Resistant to UV rays.
- May also be applied on existing coverings.
- Compatible with ceramic, mosaic and natural stone coverings.
- Meets the requirements of AS/NZS 4020:2005. "approved for contact with potable water" Report ID 29231.
- Meets AS/NZS 4858:2004 Class II Wet Area Membrane - CSIRO Test Report No 7816.
- Meets the requirements of AS 4654.1:2012, non-exposed waterproofing membrane - Test Report No. 7816.1

## TECHNICAL CHARACTERISTICS

**Mapelastastic Smart** is a two-component mortar based on cementitious binders, fine-grained selected aggregates, special admixtures and synthetic polymers in water dispersion, blended according to a formula developed in MAPEI's own research laboratories.



# Mapelastic Smart

When the two components are mixed, a blend with a plastic consistency is obtained. It may be applied by brush, by roller or by spraying with a worm screw rendering machine on both horizontal and vertical surfaces at a thickness of approximately 2 mm. Due to the content and high quality of the synthetic resins, the hardened layer of **Mapelastic Smart** remains constantly flexible under all environmental conditions.

**Mapelastic Smart** is waterproof and resistant to the penetration of aggressive substances which are present in the atmosphere, such as carbon dioxide, sulphur dioxide and sulphuric anhydride, and soluble salts such as chlorides and sulphates, which are present in seawater or in the ground.

**Mapelastic Smart** has excellent bonding properties on all cementitious, ceramic and marble surfaces as long as they are sound and sufficiently clean.

These properties, together with its resistance to the deteriorating effect of UV rays, a characteristic of this product, ensure that structures protected and waterproofed with **Mapelastic Smart** have a long service life, even if they are located in areas with particularly rigid climatic conditions, in coastal areas with a saline-rich atmosphere or in industrial areas where the air is particularly polluted.

**Mapelastic Smart** meets the requirements defined by EN 1504-9 ("*Products and systems for the protection and repair of concrete structures - Definitions, requirements, quality control and evaluation of conformity - General principles for the use of products and systems*") and the requirements claimed by EN 1504-2 coating (C) according to the PI, MC and IR principles ("*Protection systems for concrete surfaces*").

## RECOMMENDATIONS

- Do not apply **Mapelastic Smart** at temperatures lower than +8°C.
- Do not add cement, aggregates or water to **Mapelastic Smart**.
- Protect from rain and water spillages for the first 24 hours after application.
- Do not leave **Mapelastic Smart** exposed in swimming pools.

## APPLICATION PROCEDURE

### Preparation of the substrate

#### A) Protection and waterproofing of concrete structures and elements

(eg. pillars and beams for road and railway viaducts, cooling towers, chimneys, underpasses, retaining walls, applications in coastal areas, basins, channels, faces of dams, columns, faces of balconies, skirt roofs, etc.).

The surface to be treated must be sound and perfectly clean. Remove all cement laitance, flaky parts and traces of powder, grease, oil and removing compounds by sand-blasting or washing down with high-pressure water.

If the structure to be waterproofed and protected with **Mapelastic Smart** is in a poor condition, remove the damaged parts by hand

or mechanical means, or by using a water jet blasting which uses high pressure water and is particularly recommended, because the reinforcement rods are not damaged and the structures are not subject to vibration which could cause hairline cracks to form in adjacent concrete.

Once the rust has been completely removed by sandblasting, carry out the repair with a ready-mixed mortar from the **MapegROUT** or **Planitop** range.

Absorbent surfaces to be treated with **Mapelastic Smart** must be slightly dampened beforehand with water.

#### B) Waterproofing of terraces, balconies and swimming pools

##### • CEMENTITIOUS SCREEDS:

- settlement cracks caused by plastic or hygrometric shrinkage must be sealed beforehand with **Eporip**;
- if thicknesses of up to 20 mm have to be levelled out (to create slopes, fill out dips, etc.) use **Adesilex P4** or **Planitop Fast 330**.

##### • EXISTING FLOORS:

- existing floors and coverings in ceramic, gres, klinker or terracotta etc. must be well bonded to the substrate and free from substances which could compromise the quality of the bond, such as grease, oil, wax, paint, etc.

To remove all traces of material that could affect the adhesion of **Mapelastic Smart**, clean existing floors with a mixture of water and 30% caustic soda and thoroughly rinse the floor with water to eliminate all traces of caustic soda.

##### • RENDERS:

- new, cementitious-based renders or lime-cement renders must be well cured (in good weather, we recommend at least 7 days per mm of thickness applied), bonded to the substrate, resistant and free of powder or all kinds of paint;
- dampen absorbent surfaces to be treated beforehand with water.

#### Close up of the waterproofing layer

In the waterproofing sector, more than in any other sector, it is essential that particular attention is paid to details. **Mapeband TPE**, **Mapeband** and other special accessories are indispensable and a determining factor.

**Mapeband TPE** is used to seal structural joints and joints subject to high dynamic stress, **Mapeband** is used to waterproof construction joints, joints between horizontal and vertical elements and special kits from the **Drain** range are used to seal drain holes. It is absolutely imperative that special care is taken in these critical areas after levelling out and cleaning the substrate before applying the cementitious waterproofing mortar.

#### Preparation of the mortar

Pour component B (liquid) into a suitable, clean container. Then slowly add component A (powder) while stirring with a mechanical mixer.



Waterproofing of details by roller



Waterproofing of details by brush



Waterproofing of terraces by trowel

**Mapelastic Smart: two-component flexible cementitious membrane for waterproofing balconies, terraces, bathrooms and swimming-pools, and for protecting concrete in compliance with the requirements of EN 14891 (CM01P) and EN 1504-2, coating (C) principles PI, MC and IR**

## TECHNICAL DATA (typical values)

### PRODUCT IDENTITY

	comp. A	comp. B
Consistency:	powder	liquid
Colour:	grey	white
Bulk density (g/cm <sup>3</sup> ):	1.4	-
Density (g/cm <sup>3</sup> ):	-	1.0
Dry solids content (%):	100	53

### APPLICATION DATA OF PRODUCT (at +20°C - 50% R.H.)

Colour of mix:	grey
Mixing ratio:	component A : component B = 2 : 1
Consistency of mix:	fluid, may be applied by brush
Density of mix (kg/m <sup>3</sup> ):	1,600
Density after application by spray (kg/m <sup>3</sup> ):	2,200
Application temperature range:	from +8°C to +40°C
Pot life of mix:	1 hour
EMICODE:	EC1 R Plus - very low emission

### FINAL PERFORMANCE (thickness 2.0 mm)

Performance characteristic	Test method	Requirements according to EN 1504-2 coating (C) principles PI, MC and IR	Performance figures for Mapelastic Smart	
Adhesion to concrete - after 28 days at +20°C and 50% R.H. (N/mm <sup>2</sup> ):	EN 1542	for flexible systems with no traffic: ≥ 0.8 with traffic: ≥ 1.5	1,3	
Thermal compatibility to freeze/thaw cycles with de-icing salts, measured as Adhesion (N/mm <sup>2</sup> ):			0,9	
Adhesion to concrete - after 7 days at +20°C and 50% R.H. + 21 days in water (N/mm <sup>2</sup> ):			0,9	
Elasticity expressed as elongation - after 28 days at +20°C and 50% R.H. (%):	DIN 53504 modified	not required	120	
Static crack-bridging at -20°C expressed as maximum crack width - after 28 days at +20°C and 50% R.H. (mm):	EN 1062-7	from class A1 (0.1 mm) to class A5 (2.5 mm)	class A5 (+20°C) (> 2.5 mm)	
Dynamic crack-bridging at +20°C expressed as resistance to cracking cycles:		from class B1 to class B4.2	class B4.2 (+20°C) No failure of the test piece after 20,000 crack cycles with movement of crack from 0.20 to 0.50 mm	
Permeability to water vapour - equivalent air thickness S <sub>D</sub> (m):	EN ISO 7783-1	class I: S <sub>D</sub> < 5 m (permeable to vapour)	S <sub>D</sub> = 3.6	μ = 1800
Impermeability to water, expressed as capillary absorption (kg/m <sup>2</sup> ·h <sup>0.5</sup> ):	EN 1062-3	< 0.1	< 0.05	
Permeability to carbon dioxide (CO <sub>2</sub> ) - diffusion in equivalent air layer thickness S <sub>CO2</sub> (m):	EN 1062-6	> 50	> 50	
Reaction to fire:	EN 13501-1	Euroclass	E	
		Requirements according to EN 14891	Performance figures for Mapelastic Smart	
Impermeability to water under pressure (1.5 bar for 7 days of positive lift):	EN 14891-A.7	no penetration	no penetration	
Crack-bridging ability at +23°C (mm):	EN 14891-A.8.2	≥ 0.75	2.8	
Crack-bridging ability at -5°C (mm):	EN 14891-A.8.3	≥ 0.75	0.8	
Initial adhesion strength (N/mm <sup>2</sup> ):	EN 14891-A.6.2	≥ 0.5	1.2	
Adhesion after immersion in water (N/mm <sup>2</sup> ):	EN 14891-A.6.3	≥ 0.5	0.7	
Adhesion after application of heat source (N/mm <sup>2</sup> ):	EN 14891-A.6.5	≥ 0.5	1.5	
Adhesion after freeze-thaw cycles (N/mm <sup>2</sup> ):	EN 14891-A.6.6	≥ 0.5	0.8	
Adhesion after immersion in basic water (N/mm <sup>2</sup> ):	EN 14891-A.6.9	≥ 0.5	0.8	
Adhesion after immersion in chlorinate water (N/mm <sup>2</sup> ):	EN 14891-A.6.8	≥ 0.5	0.8	

Adhesion values according to EN 14891 measured on **Mapelastic Smart** and C2-type cementitious adhesive in compliance with EN 12004

Carefully mix **Mapelastic Smart** for a few minutes, making sure that no powder remains stuck to the sides or the bottom of the container.

Keep stirring until a perfectly homogenous mix is obtained.

Use a low-speed mechanical mixer for this operation to avoid too much air entering the mix.

Do not prepare the mix by hand.

Preparation of **Mapelastic Smart** may also be carried out with a mortar mixer, which is usually supplied with mortar sprayers.

If this technique is used, make sure that the mix is homogenous and has no lumps before it is poured into the hopper of the pump.

#### **Manual application of the mortar**

**Mapelastic Smart** must be applied in at least two coats by trowel or with a roller within 60 minutes of it being mixed, to give a final thickness of at least 2 mm.

When used for waterproofing terraces, balconies, basins and swimming pools, and for protecting substrates which have hairline cracks or elements which are particularly stressed, we recommend to embed **Mapenet 150** alkali-resistant glass fibre mesh in the first layer of fresh **Mapelastic Smart**, to act as a reinforcement.

After the mesh has been laid, finish the surface with a flat trowel and apply a second layer of **Mapelastic Smart** when the first one has set (after 4-5 hours). To further improve elongation at failure and crack-bridging of **Mapelastic Smart** on horizontal surfaces, we recommend inserting **Mapetex Sel** non-woven macro-holed polypropylene fabric. The first layer of **Mapelastic Smart** must be at least 1 mm thick. While it is still fresh, carefully lay **Mapetex Sel** on the surface, and press it in using a flat-bladed trowel to make sure that it is perfectly buttered. Then apply the second coat of **Mapelastic Smart** to completely cover the fabric, and smooth over the surface using a flat-bladed trowel. After applying **Mapelastic Smart**, wait at least 5 days for curing before laying ceramic tiles.

This waiting time can be longer in cold climatic conditions.

In good weather and at normal temperatures, on the other hand, this time may be reduced to 24 hours for dry substrates.

#### **Laying ceramic tiles on Mapelastic Smart**

##### **• BALCONIES AND TERRACES:**

- Bond in place with a C2 class cementitious adhesive such as **Keraflex** or **Keraflex Maxi S1** or, for more rapid interventions, a C2F class adhesive such as **Granirapid** or **Ultralite S1 Quick**;
- Grout all joints with a CG2 class cementitious product such as **Keracolor**

**FF** or **Keracolor GG** mixed with **Fugolastic** or **Ultracolor Plus**;

- Seal all expansion joints with a specific MAPEI flexible sealant (such as **Mapeflex PU 45 FT**, **Mapeflex AC** or **Mapesil LM**). Other types of sealant may be recommended, depending on specific service conditions. Please contact MAPEI Technical Services Department).

##### **• SWIMMING POOLS:**

- Bond ceramic tiles with a C2 class cementitious adhesive (**Keraflex** or **Keraflex Maxi S1**) or a C2F class rapid adhesive (**Granirapid** or **Ultralite S1 Quick**). For mosaic use **Adesilex P10+Isolastic** mixed with 50% water (class C2ES1);
- Grout all joints with a CG2 class cementitious product (**Keracolor FF/Keracolor GG** mixed with **Fugolastic** or **Ultracolor Plus**) or with an RG class epoxy product (from the **Kerapoxy** range);
- Seal all joints with **Mapesil AC** silicone sealant.

#### **Application of the mortar by spraying**

After preparing the surface (refer to "Preparation of the substrate" section) spray on at least two layers of **Mapelastic Smart** at a thickness of at least 1 mm per layer with a rendering machine fitted with a spraying lance for smoothing and levelling compound in order to form a final layer at least 2 mm thick.

Successive coats must only be applied when the previous one is dry (after 4-5 hours).

In areas with hairline cracks or which are highly stressed, insertion of **Mapenet 150** in the first layer of fresh **Mapelastic Smart** is recommended.

Immediately after laying the mesh, **Mapelastic Smart** must be smoothed with a flat trowel. To ensure the mesh is totally encapsulated, a further layer of **Mapelastic Smart** may be applied with a spray gun.

To further improve elongation at failure and crack-bridging of **Mapelastic Smart** on horizontal surfaces, we recommend inserting **Mapetex Sel** non-woven macro-holed polypropylene fabric. The first layer of **Mapelastic Smart** must be at least 1 mm thick. While it is still fresh, carefully lay the **Mapetex Sel** on the surface, and press it in using a flat-bladed trowel to make sure that it is perfectly buttered. Then apply the second coat of **Mapelastic Smart** to completely cover the fabric, and smooth over the surface using a flat-bladed trowel.

If **Mapelastic Smart** is used, for protecting bridge piles and beams, railway underpasses or façades on buildings etc., the product may be painted over using products from the **Elastocolor** range, acrylic resin-based paint in water

dispersion available in a wide array of colours obtained using the **ColorMap®** automatic colouring system.

If **Mapelastic Smart** is used for protecting horizontal concrete surfaces not for pedestrian use such as on flat roofs, the product may be painted over with **Elastocolor Waterproof** flexible acrylic resin-based paint in water dispersion.

**Elastocolor Waterproof** is available in a wide range of colours obtained using the **ColorMap®** automatic colouring system and must be applied at least 20 days after applying **Mapelastic Smart**.

#### PRECAUTIONS TO BE TAKEN DURING AND AFTER APPLICATION

- No special precautions need to be taken when the temperature is around +20°C.
- During hot weather, it is advisable to keep the product out of direct sunlight before use (powder and liquid).
- After application, and in particularly dry, hot or windy weather, we recommend that the surface is protected from rapid evaporation with sheets.

#### Cleaning

Due to the high bonding strength of **Mapelastic Smart**, even on metals, we recommend that work tools are washed with water before the mortar sets. Once it has set, cleaning may only be carried out by mechanical means.

#### CONSUMPTION

##### Application by trowel or roller:

Approx. 1.6 kg/m<sup>2</sup> per mm of thickness.

##### Spray gun application:

Approx. 2.2 kg/m<sup>2</sup> per mm of thickness.

**N.B.:** *the consumption figures indicated are for a seamless film on a flat surface and are higher if applied on uneven substrates.*

#### PACKAGING

Units of 30 kg:  
component A: 20 kg bags;  
component B: 10 kg drums.

#### STORAGE

**Mapelastic Smart** component A may be stored for up to 12 months when contained in its original sealed packaging in a dry place.

The product complies with the conditions of Annex XVII to Regulation (EC) N° 1907/2006 (REACH), item 47.

**Mapelastic Smart** component B may be stored for up to 24 months.

Store **Mapelastic Smart** in a dry place and at a temperature of at least +5°C.



Installing **Mapelastic Smart** in the 50 metre pool at the Adelaide Aquatic Centre



Installing pool tiles over **Mapelastic Smart** waterproofing membrane

Completed 50m pool at the Adelaide Aquatic Centre



# Mapelast<sup>ic</sup> Smart

## SAFETY INSTRUCTIONS FOR PREPARATION AND APPLICATION

Mapelast<sup>ic</sup> Smart component A contains cement that when in contact with sweat or other body fluids causes irritant alkaline reaction and allergic reactions to those predisposed. It can cause damage to eyes.

Mapelast<sup>ic</sup> Smart component B is not considered hazardous according to current standards and regulations regarding the classification of mixtures. During use wear protective gloves and goggles and take the usual precautions for the handling of chemical products. In case of contact with the eyes or skin wash immediately with plenty of water and seek medical attention.

For further and complete information about the safe use of our product please refer to the latest version of our Material Safety Data Sheet.

PRODUCT FOR PROFESSIONAL USE.

### WARNING

*Although the technical details and recommendations contained in this product data sheet correspond to the best of our knowledge and experience, all the above information must, in every case, be taken as*

*merely indicative and subject to confirmation after long-term practical application; for this reason, anyone who intends to use the product must ensure beforehand that it is suitable for the envisaged application. In every case, the user alone is fully responsible for any consequences deriving from the use of the product.*

**Please refer to the current version of the Technical Data Sheet, available from our website [www.mapei.com](http://www.mapei.com)**

### LEGAL NOTICE

***The contents of this Technical Data Sheet ("TDS") may be copied into another project-related document, but the resulting document shall not supplement or replace requirements per the TDS in force at the time of the MAPEI product installation.***

***The most up-to-date TDS can be downloaded from our website [www.mapei.com](http://www.mapei.com).***

***ANY ALTERATION TO THE WORDING OR REQUIREMENTS CONTAINED OR DERIVED FROM THIS TDS EXCLUDES THE RESPONSIBILITY OF MAPEI.***



**All relevant references for the product are available upon request and from [www.mapei.com.au](http://www.mapei.com.au)**

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